



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3690-041
Job Sheet 175190



Part No: D3690-041

Job Qty: 1 ea

Part Name: Glareshield Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/28/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 08-04-29 new issue DD verified by:ec IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec IPP Rev:C 08-09-08 added painting DD verified by:EC IPP Rev:D 08-10-07 revC as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/26/18	4/26/18	0.00	0.00	Start Up Stores/Pkg-2		SB
100	Packaging	1 pcs	4/26/18	4/26/18	0.00	0.00	Packaging1-4		SB
110	Small Fab	1 pcs	4/26/18	4/26/18	0.00	3.45	Small Fab-4		FF JAS
120	QC	1 pcs	4/26/18	4/26/18	0.00	0.00	QC5		38
130	SprayPaint	1 pcs	4/27/18	4/27/18	0.00	3.70	Spray Paint		und D 15/05/2018
140	QC	1 pcs	4/27/18	4/27/18	0.00	0.00	QC14		JAS 38
150	Packaging	1 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-1		9-89
160	QC21-SA	1 Ea	4/27/18	4/27/18	0.00	0.00	QC21		MAY 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CR3213-4-03	Rivet	70 35 Ea (35 ea)	90-Start up Operation	507731
D3690-1	Glareshield	2 1 Ea (1 ea)	90-Start up Operation	5068619
D3697-041	Tube Assembly	2 1 Ea (1 ea)	90-Start up Operation	5044314
D3698-1	Support Angle	2 1 Ea (1 ea)	90-Start up Operation	F156422
MS20426AD3-5	Rivet	4 2 Ea (2 ea)	90-Start up Operation	F4533
NAS1149DN332J	Washer	4 2 Ea (2 ea)	90-Start up Operation	F41127831

Op:
90-



Container No: S070481



Part: D3690 - 041

Job No: 175190

Serial No/Batch: S070481

Revision:

Inspector:

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CANADA
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red	Inventory	Allocated
	203	0
	0	0
	2	0
	2	0
	8,354	0
	472	0

und.

Date: 05/11/18

Plex 3/28/18 2:25 PM Dart.Gagnon.Michelle